

Fall 2017

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Crafting sensuality on the skin

Smooth as silk. Soft as cashmere. Supple as leather. These attributes of luxury have a sensuous ring to them, and it's not by chance that the best silks, cashmere, and leather goods are produced in the most sensual of countries – Italy.

Text: CLAUDIA FLISI
Pictures: CLAUDIO BADER

CARESS 150-year-old silk samples in the archives of Mantero at its strikingly modern headquarters on the outskirts of Como. Browse the Zegna archives in Trivero, feel the delicacy and warmth of woolen fabrics slipping through your fingers, fabrics that were woven a century

ago. Admire the amazing grace of leath-

er shoes shaped like sculptures and dis-

played like art at René Caovilla's grand villa at the headquarters in Riviera del Brenta. These companies epitomize Italian craftsmanship like no other; they

worldwide.



FRANCO MANTERO, CEO of the silk company which was founded by his grandfather, inspects roughly 3,000 Mantero products per year.



Room for creativity at Mantero headquarters in Grandate, which was opened in 2016.





It takes more than just magic to transform raw silk into wearable art.

and other luxury goods manufacturers and a unique economic structure conferent areas of Italy came to specialize "Made in Italy" was born from a unique more flexible in adapting to changing and shoemaking. combination of culture, craftsmanship, tastes and trends.

and commerce. The Italian peninsula Craft traditions are handed down Silk has never been rich in natural resources; from generation to generation, ensurit has always imported basic commoding a workforce well-versed in high-lev-thanks to its considerable supply of waties and transformed them into objects el craftsmanship. As Edoardo Caovilla, of desire through creativity. Modern COO of René Caovilla, explains: "We try artisans in Italy today continue that to hire locally because it is more logical creative tradition, aided by unique ad- that someone passes down knowledge est silk manufacturers, no longer culvantages: the legacy of the Renais- and know-how from one generation to tivates silkworms but the raw silk it sance, a high degree of urbanization, another within a family." Over time, dif-purchases from China is of the highest

set Italy apart in their rarefied market ducive to the growth of small and medi- in certain crafts; about 35 districts opum-sized family enterprises, faster and erate in textiles and clothing or leather

The silk district of Como developed ter needed for sericulture and its onetime abundance of mulberry trees. Mantero, one of Como's oldest and largquality available on the market. "From and accessories - preparation of the a purely technical perspective, the silk silk, the finissage, coloring, quality conmanufactured here is superior to the silk trol, and shipping. Although digital printsold in China or India," notes CEO Fran- ing has revolutionized the silk industry co Mantero. Como's silk industry was in recent years, Mantero's experienced founded in 1510, so Mantero can tap into employees began when offset printing a long tradition of technical experience was still the norm. "Their knowledge is and craftsmanship passed from genera- far superior to that of the average work- to laces. It developed in the mid-1800s tion to generation among its employees. er in the silk industry because of their In fact, one-fifth of them are dedicated extensive background in offset. The reexclusively to product development: design, color, research, product quality. Mantero manages the entire produc- a whole," observes Mantero's CEO with far from wealthy Milan. Diego Rossettion process for its silks, other fabrics, pride.

sult is that our quality is a lot higher than in tanning, and herds of livestock. Parathe average in the local silk industry as biago is very small and chic village, not

The Marche, Veneto's Riviera del Brenta, and Parabiago in Lombardy are among the Italian districts known for shoemaking. The Marche is the largest and carries the most complete range of shoe supplies, from machinery to soles as a result of a fluvial network, an abundance of chestnut and other trees used ti, CEO of Fratelli Rossetti shoemakers,

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EDOARDO CAOVILLA is the COO and Design Director of the company that was founded by his grandfather.





The production facilities look more like an artist's studio at Caovilla.





Technology meets textile production at the Zegna factory in Trivero.



ERMENEGILDO ZEGNA doesn't just carry his grandfather's name but also lets his passion for quality live on.

headquarters is next to the factory. Brenta. "Everyone who works here has leather "The influence of Venice was also sig-shoes." in their blood and shoemaking in their nificant. It has always represented re-DNA."

district when 19th century upper-class as the Roman Empire," points out Edoenabled him to become the largest shoe claims Mr. Caovilla. He adds: "It is not

observes proudly that his corporate pact was felt throughout the Riviera del of shoes but how many generations

finement and elegance. After all, the Wool and cashmere

of know-how it takes to make a pair of

Riviera del Brenta developed as a shoe Republic of Venice lasted twice as long When mechanized wool production came to Italy during the industrial rev-Venetians brought their artisans with ardo Caovilla. His company makes high-olution, Piedmont's high mountain pasthem to their summer homes. One of end women's fashion shoes with a heavy tures and abundant water offered ideal these, a leather craftsman, had visited craft component. Working as a crafts-conditions for new textile manufacturthe US and returned with a sense of the man in this industry means becomers, and a textile district was born. Erindustrial revolution. This knowledge ing part of the world of popular fashion, menegildo Zegna is one of the leading companies in that area and has become producer in Italy at the time, and the im- how many hours it takes to make a pair a global powerhouse in the sale of finfor men and women.

Its success over more than a century is pany bearing his name has become the due to "the extreme quality of our fab- largest purveyor of luxury cashmere rics, our commitment to personalized garments in the world, and the use of service wherever we operate, our fo-technology is evident in its sparkling cus on company-owned stories, and a headquarters in Solomeo, near Perugia. continuing investment in technology," But the skills of 2,000 workers in 500 affirms CEO Ermenegildo Zegna, grand- Umbrian companies form the backbone son of the founder.

ished men's clothing, but it still sells tex- times. Much of the credit is due, howev- craftsmanship also remains unequivotiles to the top names in fashion design er, to the entrepreneurial efforts of one cally part of every luxury "Made in Italy" native son, Brunello Cucinelli. The com- shoe, scarf and shirt. of Cashmere Valley's success.

Cashmere Valley emerged from the roll- Today's artisans embrace technology ing hills of Umbria in part because its as a way to enhance their skills and elwomen had been weavers in medieval evate their products, but old-fashioned

A citizen of both the US and Italy, CLAUDIA FLISI lives in Milan. She writes for dozens of publications including The International New York Times and airline magazines.

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Santoni: speaking about bespoke

Interview: CLAUDIA FLIS

Giuseppe Santoni is CEO of Santoni, an Italian shoe company founded in the Marche in 1975. It makes high-quality shoes for men and women, but is best known for the hand detailing and rich leather colorations of its men's footwear.

Subtlety à la Santoni:

Hand detailing is one of the trademarks of Santoni shoes



Please tell us a little about your background and preparation for your role as CEO.

I never thought of doing anything else than inheriting my parents' business. When my father Andrea Santoni founded the company, it was a very small workshop, but he had the ambition to create one-of-a-kind shoes. I grew up in my father's workshop, watching him working together with the artisans in search of beauty and perfection. I know well the process of manufacturing a shoe, which is helpful for me in my job as CEO. I became CEO in 1990, at a young age. I had the absolute support and trust of my father, which let me expand our business by entering new markets to distribute our fine products. My first target was the USA. To meet this goal, I travelled extensively in search of the best partners. Next came other important markets. like Russia. Japan. Europe, and the Middle East. I really love all aspects of my job and am very much involved in everything from design to marketing to sales.

Every upscale manufacturer extols quality and all Italian artisans emphasize tradition. What makes Santoni special?

The ability of combining excellent quality with contemporary design is our main strength and the secret of our success. We are inspired by the classic, but we always propose it in a contemporary way, thanks to continuous esthetic research and the ability to add unique detailing. We combine tradition and innovation, quality and design, craftsmanship and research, classicism and modernism. Our customer is an open-minded person, a globetrotter, in contact with different cultures but with an individual style. A person who doesn't follow trends but wants to create his own style by choosing unique objects with an intrinsic value. Most of all, our customer is a person looking for true quality who can recognize an excellent product.

GIUSEPPE SANTONI



Giuseppe Santoni's father Andrea founded the company in 1975. Giuseppe took over the business in 1990 when he was barely 22, and transformed the respected Italian brand from the Marche region into an international presence by emphasizing craftsmanship and quality. Giuseppe's experience in all phases of shoemaking – from design to marketing to sales – has helped in this expansion, as has his personal enthusiasm for travel. A focus on excellence, innovation, and tradition has led to collaborations with Mercedes-AMG and Swiss watchmaker IWC Schaffhausen.

What makes Italian leather products and shoemaking different from those of other leather-export countries?

Italians have quality and creativity in their DNA, this is undisputed, and luckily we are 100 percent Italian! What we propose to our client is the true "Made in Italy". The heritage, the craftsmanship and the artisanal skills we embody are perfectly combined with innovative design and rich details expressing sophistication and perfection.

What are the phases of leather production in which you are specialized?

We have many outstanding artisanal techniques, like stitching or cutting by hand, but the most renowned one is the Velatura, our exclusive technique of coloring leather by hand – not a piece of leather but the finished shoe. It's really like art! Our master craftspeople employ original tint rec-

ipes to apply many different layers of color to the leather in a process that may require hours. This slow, exacting process guarantees that every pair of shoes has a unique, irreproducible patina. The training process is long and it may take several years before you can be considered skilled in the Velatura technique. We believe that our identity lies in the essence of this authentic art – the culture of making things, the savoir-faire as a vision, as a philosophy of everyday work. Santoni products come to life through techniques that have been passed down from one hand to another, and our innovation stems from tradition and experience.

Are these traditional manual skills not dying out?

There are still young people who want to learn a craft, and passing on this knowledge is key to offering a product that is regarded as a work of art. Which is why we have established a School of Crafts within our company. The training process has a primary position in our plans, and it is based not only on technique and manual ability, but on passion, devotion and awareness. Our people work not only with their hands, but with their brains and their hearts.

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